



## IPD Products for Caterpillar® 3500 SERIES ENGINES

The Standard for Quality, Innovation, Service and Support Since 1955

# IPD 3500 SERIES PRODUCT LINE

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IPD has been producing high quality products for 3500 series engines since the early 1990's. IPD offers a complete range of products, including gallery-cooled pistons for diesel and natural gas applications, induction-hardened cylinder liners, heavy-duty copper alloy engine bearings, and quality valve train components. Our robust product line makes IPD a leader in providing the most complete range of products available in the aftermarket for these popular engines. Additionally, IPD carries a variety of miscellaneous internal bushings for rocker arms, accessory drive and oil pump bushings, and other parts and components as outlined below.

We also are aware of the many changes in specifications and metallurgies that are required between natural gas and other fuels, such as landfill and waste gas applications. Changes in valve and valve seat materials are critical to maintaining the risk free alternative that IPD can offer. At IPD, we only utilize the latest in materials and designs. IPD is in the process of expanding the availability of 3500 series engine parts, please check with IPD for any updates.



Items available from IPD for 3500 series engines vary between applications and serial ranges but will generally include products such as:

- **Pistons (aluminum and IPDSteel™ one piece designs)**
- **Cylinder Kits (induction heat-treated liners, application-specific rings and ring sets, pins, retainers, liner o-rings)**
- **Engine Bearings (connecting rod, main, cam)**
- **Turbo Cartridges**
- **Valve Train (int/exh valves, seat inserts, guides, springs, bridges, locks, rotocoils)**
- **Gasket Sets (OEM style and IPD Style 1-2-3™ complete gasket sets)**
- **Pumps (oil and water pumps, related components)**
- **Misc. Hardware**

# FEATURED PRODUCTS

Our product line for the 3500 series diesel and gas engines have many unique attributes that truly distinguishes us from our competition. Our patent pending one piece steel piston, valve train and gasket sets program play an important role in our product offering, and showcase IPD's commitment to innovation and quality. The following section will discuss in further detail some of the distinct IPD product customization, value and quality.

## IPD...INNOVATION, NOT IMITATION

IPD is proud to feature our one piece steel piston, which utilizes our IPDSteel™ patent pending technology for our 3500 series product line. Each piston is manufactured from the high strength alloy and heat treated steel casting process which has been extensively tested and successfully proven in the 3500 series applications.

These one piece steel pistons also showcase another way that IPD truly sets the bar for innovation. In comparison to most aftermarket companies, who solely reengineer products from the originating company, IPD stands apart. In partnering with our customers worldwide, IPD has enhanced upon the original design in efforts to create a better product.

### Oil Gallery Retention Plate

The IPDSteel™ one piece piston features new design enhancements made possible by IPD's patent pending one piece oil gallery retention plate. In order to prevent the piston from experiencing extreme thermal loading as seen in other products in the market place, this innovative one piece design limits plate movement and secures the oil gallery retention plate firmly in place as seen in example below.



IPD ONE PIECE DAM PLATE



TRADITIONAL TWO PIECE DAM PLATE



# IPD ENGINE MODEL SUMMARY

## CATERPILLAR®

D3508 / D3512 / D3516 / D3524  
 G3508 / G3512 / G3516/ G3520  
 D3406 / D3408 / D3412  
 D3406E / D3408E/ D3412E  
 G3406 / G3408 / G3412  
 D3304 / D3306 / D333  
 G3304 / G3306 / G333  
 3204 / 3208

OH €€

3114 / 3116 / 3126  
 3064 / 3066  
 D379 / D398 / D399  
 G379 / G398 / G399  
 D353 / G353  
 D339 / D342 / G342  
 D343 / D346 / D348  
 C7, C9, C10/3176C,  
 C12/3196ZOFHÉ

C15 / C15 AcertÉ

## DETROIT DIESEL®

60 Series

## CUMMINS®

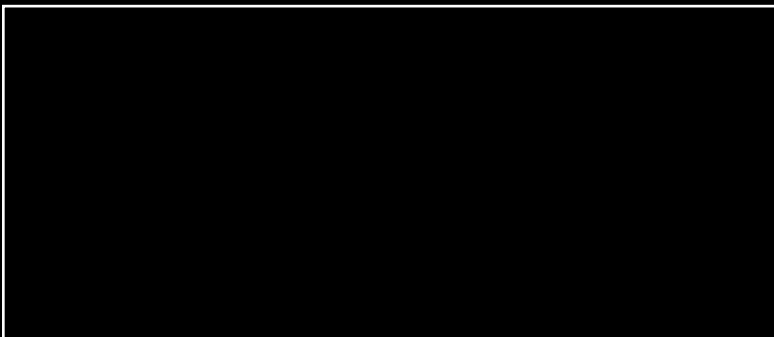
ISX / QSX

## WAUKESHA®

7042/7044

OG ÉOHG

IPD brand quality products distributed by:



# IPD

23231 Normandie Ave.  
 Torrance, California 90501 USA  
 T. +1 (310) 530-1900  
 F. +1 (310) 530-2708  
 Sales: +1 (310) 602-5399  
 Email- sales@ipdparts.com  
 Website- www.ipdparts.com

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